


Technical Notice – Sorting

Detectability and sorting of the colorant solution TOYO INK / Lioplax NIR sorting black MB – PP 145BLK at sorting centres

APPLICATION DESCRIPTION	GENERAL INFORMATION		
	Applicant	TOYO INK Europe Speciality Chemicals	
	Application date	2020	
	Reference of the colorant solution	Lioplax NIR sorting black MB – PP 145BLK	
	Max. limit for concentration of the colorant solution	2%	
	DESCRIPTION OF THE COLORANT SOLUTION		
	Colour	Black	
	Colorant solution suitable for:	Rigid PP packaging	
	PURPOSE OF THE APPLICATION		
	To test the detectability of the black colorant solution Lioplax NIR sorting black MB – PP 145BLK, which is provided by TOYO INK and used to colour rigid PP packaging, at French sorting centres.		

This notice relates only to the detectability of the colorant solution and not the recyclability of the packaging as a whole.



TECHNICAL CONCLUSIONS

Given the evidence provided to COTREP, and in view of the results presented in the test reports from optical sorting (O.S.) equipment manufacturers, TOYO INK's black colorant solution Lioplax NIR sorting black MB – PP 145BLK used to colour rigid PP packaging is detectable by optical sorting in conditions representative of the technology used in French household packaging waste sorting centres. Use of a proportion of less than or equal to 2% of this colorant solution in PP packaging will enable it to be sorted and directed to the PP packaging recycling stream with a satisfactory level of performance.

Although COTREP is issuing a positive opinion regarding the detectability of TOYO INK's black colorant solution Lioplax NIR sorting black MB – PP 145BLK, this opinion provides no indication of the recyclability of the packaging as a whole.

This notice is valid when the colorant solution:

- is used in the manufacture of rigid PP packaging;
- has a maximum proportion of 2%;
- is not used with production scrap, other colorant solutions or recycled materials potentially containing carbon black.

Moreover, COTREP reserves the right to review its opinion if the company modifies the composition of the colorant solution.

FIND OUT MORE

The extension of sorting guidelines to all plastic packaging has led to the modernisation of sorting centres in France. In particular, centres are automating their processes and acquiring optical separators using near infrared technology.

This step in the sorting process is critical to separating plastic packaging. It enables packaging to be sorted by resin and colour.

At this step in the sorting process, undetectable packaging is rejected by sorting centres and sent for energy recovery.

Carbon black pigment, which is currently widely used for dark-coloured packaging, absorbs infrared light emitted by the optical sorting equipment and returns no signal. Consequently, the packaging is not detected and therefore not recycled.

TOYO INK's black colorant solution Lioplax NIR sorting black MB – PP 145BLK used to colour rigid PP packaging offers an alternative to undetectable colorant solutions. The results of static and dynamic tests performed on the premises of two O.S. manufacturers (PELENC SA and TOMRA) according to the COTREP procedure were positive. PP packaging containing 2% of black colorant solution Lioplax NIR sorting black MB – PP 145BLK was directed to the PP stream with the same level of performance (quality, capture rate) as other PP household packaging waste.

The conclusions set out in this notice are based on a set of commitments undertaken by each of the parties indicated below.

TOYO INK undertook to:

- use the sorting procedure provided by COTREP ("COTREP optical sorting test procedure for assessing the detectability of dark packaging at optical sorting stages" - version of January 2019¹);
- perform tests on the premises of two O.S. manufacturers representative of existing sorting facilities in France;
- submit test reports to COTREP for its analysis and opinion;
- offer a colorant solution that:
 - o meets the essential requirements of the Packaging and Packaging Waste Directive (94/62/EC).
 - o does not alter the density of the packaging: the density of packaging mainly consisting of PP or PE must be < 1 and > 1 for packaging mainly consisting of PET or PS.

The O.S. manufacturers made an undertaking to COTREP to:

- follow the procedure in its entirety;
- perform tests using technologies and machine settings representative of those used in current sorting centres and under normal operating conditions.

Paris, 9 April 2020

¹ Available from the COTREP website: <https://www.cotrep.fr/content/uploads/sites/3/2019/02/tri-p1-emballages-sombres-v01-2019.pdf>