

**COMité**  
**Technique pour le**  
**Recyclage des**  
**Emballages**  
**Plastiques**

TECHNICAL NOTICE EE 04-N11

REQUESTED BY : Nestlé Waters France

- *Date of request* : December 2004
- *Update* : December 2008

DESCRIPTION OF PACKAGING :

- *Brand name* : Hépar
- *Shape* : Square bottle – marking
- *Colour* : Light blue
- *Volume* : 1L



MARKET :

- Home or away-from-home consumption

MATERIALS :

- *Body* : PET one-layer
- *Cap* : one-piece hdPE
- *Label* : Paper
- *Ink* : for offset printing. Acrylic varnish.
- *Glue* : Hotmelt. Gluing on surface.

TECHNICAL NOTICE :

The composition of the body and the overall structure of the bottle are totally compatible with the main recycling streams for PET packaging now available in Europe.

COTREP recommends keeping the quantity of glue used to a minimum and advises working on its washability with the label supplier (*cf. FT 10: Glues introduction*).

The light blue packaging is easily identifiable and fits into the French system for processing PET bottles. The packaging will be channelled into the light or colourless PET stream for recycling.

Paris, March 26<sup>th</sup>, 2009.

CO.T.R.E.P.

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