

Comité Technique pour le Recyclage des Emballages Plastiques

## **TECHNICAL NOTICE - SORTING**

Detectability of BUERGOFOL / PET2000NIR/TKF packaging at sorting centers

**APPLICATION DESCRIPTION** 

G	ENERAL INFORMATION	
APPLICANT	BUERGOFOL	Contract of the second s
APPLICATION DATE	2021	The state of the s
PACKAGING BRAND - ITEM	PET2000NIR/TKF	
DES	CRIPTION OF PACKAGIN	G
PACKAGING TYPE	Tray	
COLOR	Black	
THICKNESS	N/A	
	MATERIALS	
BODY	PET, 3% black colorant Details of the colorant used are confidential. The exact reference of the colorant was provided to COTREP to enable it to issue this notice.	
PURF	POSE OF THE APPLICATION	ON
To test the sortability at French sortin	ng centers of the black pack rovided by BUERGOFOL	caging PET2000NIR/TKF which is
nis notice relates to the detectabilit	y of the packaging and n	ot its recyclability.
Sorting centre Ability of packaging waste to be channelled to the regeneration plant	Regeneration Ability of packaging waste to be converted into ready-to- use flakes or granulate	Use of recycled material Ability of flakes or granulate to be converted into new products
Study scope		i

## **TECHNICAL CONCLUSIONS**

Given the evidence provided to COTREP, and in view of the results presented in the test reports from optical sorting (O.S.) equipment manufacturers, BUERGOFOL PET2000NIR/TKF PET black packaging is detectable by optical sorting in conditions representative of the technology used in French household packaging waste sorting centers. This packaging can therefore be detected as PET packaging with a satisfactory level of performance.

Although COTREP is issuing a positive opinion regarding the detectability of BUERGOFOL PET2000NIR/TKF PET black packaging, this opinion provides no indication of its recyclability.

Moreover, COTREP reserves the right to review its opinion if the company modifies the packaging composition, e.g. by:

- modifying the resin<sup>1</sup>;
- using recycled materials/production scrap potentially containing carbon black;
- modifying the colorant solution and/or its proportions.

Resin

AT 22-05

<sup>&</sup>lt;sup>1</sup> The term "resin" is understood to mean the type of polymer used, i.e. "PP", "PS", "PET" or "HDPE". The notice remains valid if the supplier of the type of polymer tested changes.





## FIND OUT MORE

The extension of sorting guidelines to all plastic packaging has led to the modernization of sorting centers in France. In particular, centers are automating their processes and acquiring optical separators using near infrared technology.

This step in the sorting process is critical to separating plastic packaging. It enables packaging to be sorted by resin and color.

At this step in the sorting process, undetectable packaging is rejected by sorting centers and sent for energy recovery.

Carbon black pigment, which is currently widely used for dark-colored packaging, absorbs infrared light emitted by the optical sorting equipment and returns no signal. Consequently, the packaging is not detected and therefore neither sorted nor recycled.

BUERGOFOL packaging is a PET black tray using an alternative colorant solution to carbon black at a concentration of 3%. Details of the colorant used are confidential. The exact reference of the colorant was provided to COTREP to enable it to issue this notice. The results of static and dynamic tests performed on the premises of two O.S. manufacturers (PELLENC SA and TOMRA) according to the COTREP procedure were positive. The BUERGOFOL PET black trays were detected and channeled to the PET stream with the same level of performance (quality, capture rate) as other rigid PET household packaging waste.

The conclusions set out in this notice are based on a set of commitments undertaken by each of the parties indicated below.

BUERGOFOL undertook to:

- use the sorting procedure provided by COTREP ("COTREP optical sorting test procedure for assessing the detectability of dark packaging at optical sorting stages" - version of January 2019<sup>2</sup>);
- perform tests on the premises of two O.S. manufacturers representative of existing sorting facilities in France;
- submit test reports to COTREP for its analysis and opinion;
- offer a colorant solution that:
  - meets the essential requirements of the Packaging and Packaging Waste Directive (94/62/EC).
  - does not alter the density of the packaging: the density of packaging consisting of PP or PE must be < 1 and > 1 for packaging consisting of PET or PS.

The O.S. manufacturers made an undertaking to COTREP to:

- follow the procedure in its entirety;
- perform tests using technologies and machine settings representative of those used in current sorting centres and under normal operating conditions.

Paris, March 15th 2022

<sup>&</sup>lt;sup>2</sup> Available on COTREP's website : <u>https://www.cotrep.fr/content/uploads/sites/3/2019/02/tri-p1-emballages-sombres-v01-2019.pdf</u>